燃气连续自动配气系统

Gas Continuing Automatic Mixing and Distribution System

🙊 实用新型专利、天津市科学技术进步三等奖

Utility Model Patent, The Third Prize of Scientific and Technological Progress of Tianjin

4. 主要技术参数

1. 产品名称: 燃气连续自动配气系统

Product Name: Gas Continuing Automatic Mixing and Distribution System



燃气连续自动配气系统 Gas Continuing Automatic Mixing and Distribution System

2. 用途:根据标准GB/T13611-2006《城市然气分类》设计开发,通过自动控制原料气比例实现连续配置所需燃气

Application: Designed and developed in accordance with the standard GB/T13611–2006 City Gas Classification, it realizes gas required for continuing configuration through automatic control of feed gas proportion

3. 主要功能和特点:

Functions and Specifications

●气多路自动连续配气,可设置多达99组配气参数 Multi-pass auto continuing distribution of gas, a maximum of 99

groups of distribution parameters

●按要求可随时计算、查看和修改配气比

Calculation, view and modification of distribution ratio can be achieved as required

●自动流量控制、配气精度高,稳定性好

Auto flow control, high distribution accuracy, excellent stability ●采用隔离、隔爆、增压密闭设计,安全性能高

Isolating, flame-proof and pressurizing closure design, high safety performance

●系统闭环设计,可在线自动调节配气量,控制界面实现手动自 动切换

System closed–loop design, online auto adjustment of distributed gas volume, manual/auto switching through interface control

●提供配气、温度、压力、瞬间流量、累计流量等状态的实时画 面,记录配气状态

Providing real-time interface of distributed gas, temperature, pressure, instantaneous flow and accumulated flow, and recording distribution status

●可配置打印输出或存储作为永久资料保存(选购)

Printing outputs or storages to save permanent materials (optional) ●可配置色谱仪实现在线色谱分析

Chromatographs configured to realize online chromatogram analysis



五进两出现场布局图 Field Layout of Five Inlets and Two Outlets

Technical Data		
系统配气精度	≤ ±2%(原料气成分稳定、储气罐以湿式罐为前提)	
System distribution	≤ ±2%(stable element of feed gas,	
accuracy	gas storage tank based on wet tank)	
流量控制精度	≤ ± 0.3%	
Flow control accuracy	≤ ± 0.3%	
压力、流量响应时间 Pressure and flow response time	≤1.0秒 ≤1.0s	
压力测量精度 Pressure measurement accuracy	≤ ± 0.5%F.S. ≤ ± 0.5%F.S.	
温度测量精度 Temperature measurement accuracy	≤ ± 1℃ ≤ ± 1℃	
流量测量精度	≤ ± 1.0%	
Flow Testing Accuracy	≤ ± 1.0%	
系统设计裕度	耐压能力>250% 流量过载能力>150%	
System design	Withstanding pressure > 250%,	
allowance	Flow overload ability > 150%	
配气出口压力	2kPa–10kPa(可根据现场要求用户设定)	
Distribution outlet	2kPa–10kPa (depending on	
pressure	customer requirements)	
配气量标称值单位 Distribution volume nominal value unit	m³/h或L/min m³/h or L/min	
压缩空气气源要求 Compressed air source requirement	0.4MPa~0.8MPa 流量>80L/min 0.4MPa~0.8MPa flow>80L/min	
工作环境温度	0~40°C	
Ambient temperature	0~40°C	



操作界面 Operating Interface

5. 型号选择

Model selection FLP-①-②-③-④ ① 流量选择

Flow selection

记号 Marking	含义 Meaning	
12	12m ³	
30	30m³	

 进气路数选择 Selection of inlets

记号 Marking	含义 Meaning
3	3路进气 3 inlets
4	4路进气 4 inlets
5	5路进气 5 inlets
6	6路进气 6 inlets
7	7路进气 7 inlets

S	Selection of outlets		
	记号 Marking	含义 Meani	

③ 出气路数选择

④可选产品

Marking	Meaning
1	1路出气 1 outlets
2	2路出气 2 outlets
3	3路出气 3 outlets
4	4路出气 4 outlets
5	5路出气 5 outlets

Optional products		
记号 Marking	含义 Meaning	
无记号 No Marking	无 No	
Р	打印机 Printer	
С	色谱分析仪 Chromatographic analyzer	